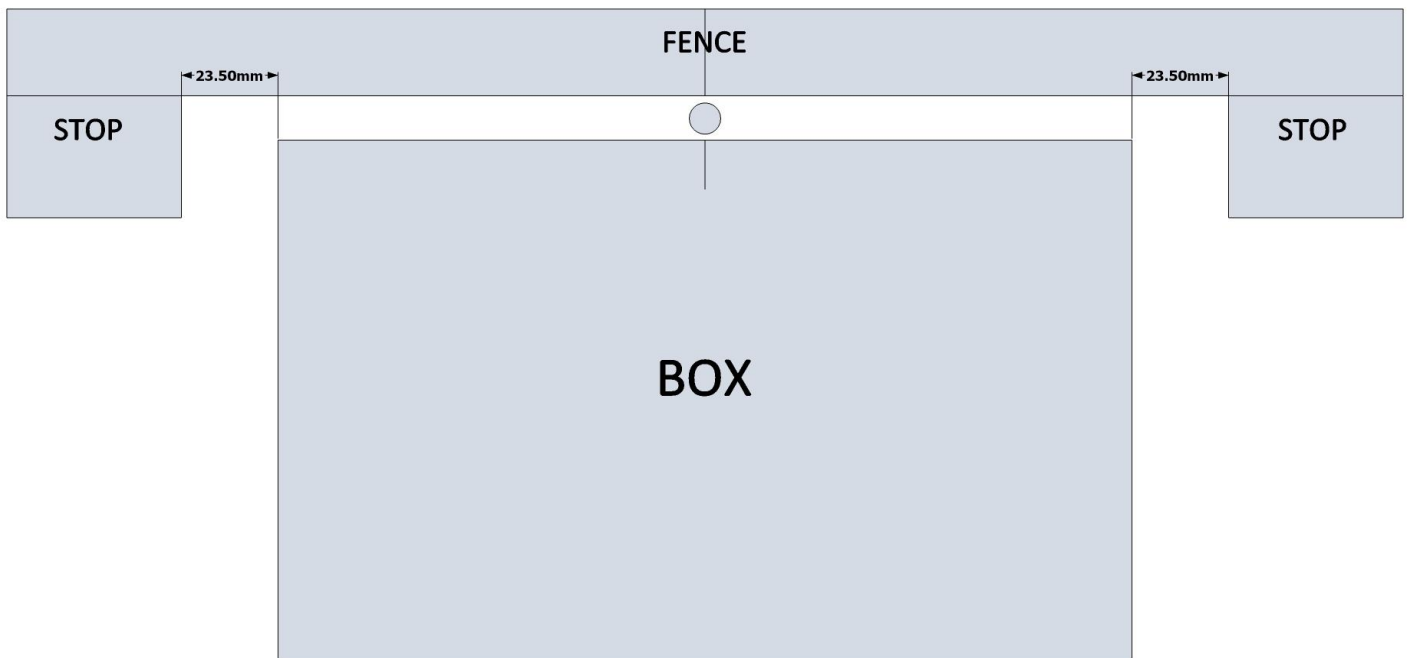


Standard Lock fitting instructions

Lower strike plate and case

Fit a 9mm cutter in your router table, measure the box thickness and subtract 9mm from it. Set the distance between your bit and fence to half this. Next measure the strike plate length and subtract the router bit diameter from this, you will end up with the mortise length. Divide this in half and make cut a 2 pieces of scrap to this size. Mark on your fence the router bit centre, now mark a centre line on your box and set it at your fence. Set a piece of the wood you just cut at each side and clamp a stop up against each side. Cut some scrap and test the router bit depth of cut until it is 2.15mm.



Now cut the mortise in the top – reduce the depth to 1.50mm and cut the top of the box. For the case drill out at the drill press with a 7mm bit, some clearance is needed in the top for the hook, cut this on the drill press and clean up with a chisel and you're done!

Plate - 9mm bit – Depth of cut 2.15mm

Case - Depth of case 20mm using a 7mm bit

Upper plate

1.50mm Depth of cut. Hook clearance hole 3.5mm Depth of cut.